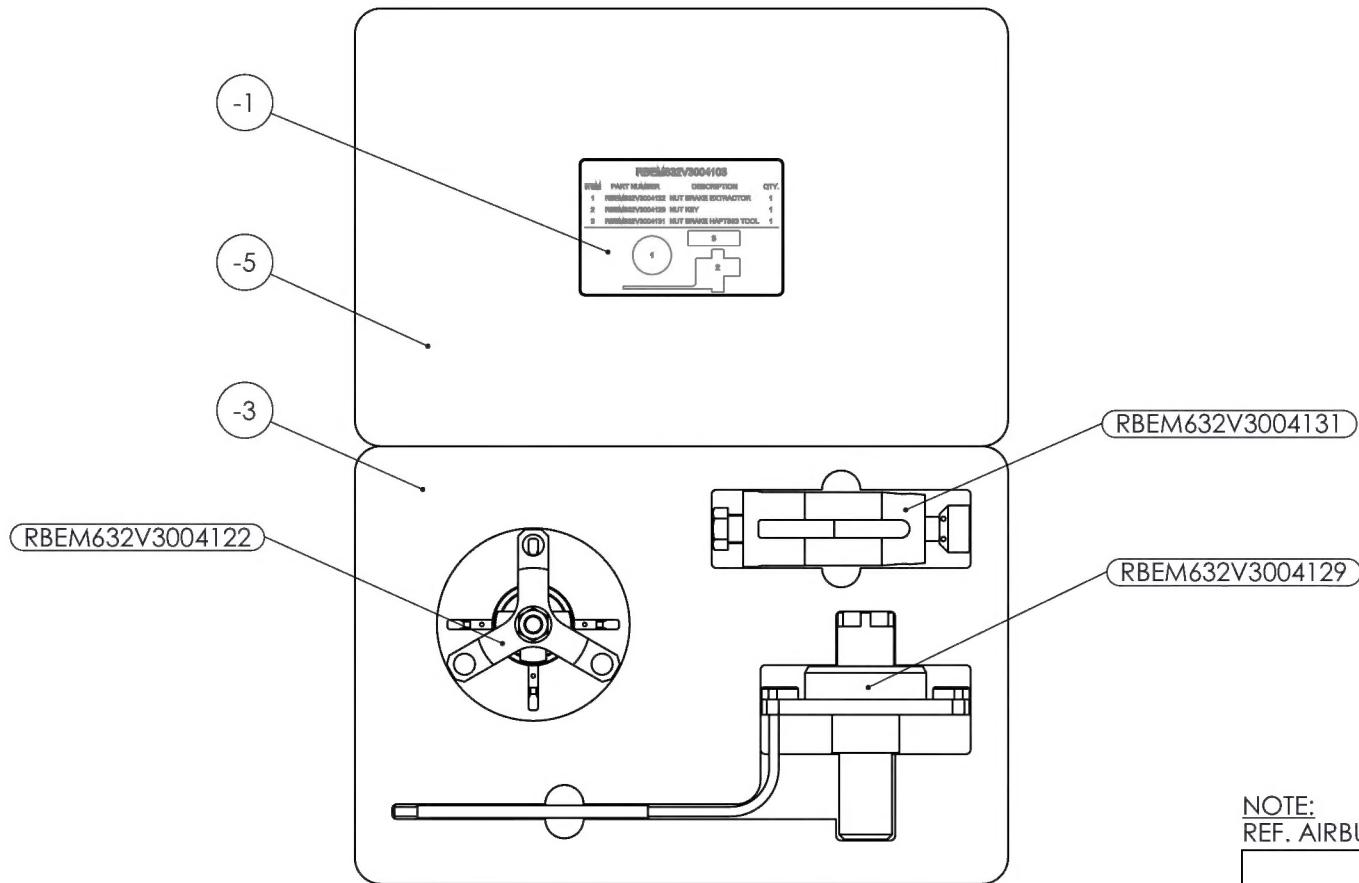


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/16/2016	DPD	JAG



NOTE:
REF. AIRBUS T/N: M632V3004103.

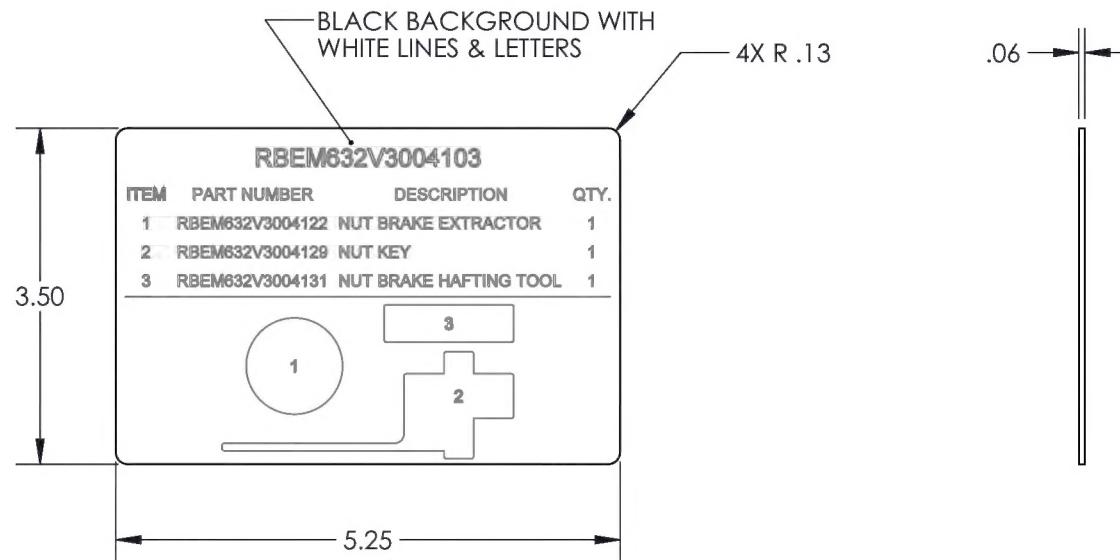


FAN NUT EXCHANGE

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DWG NO.	RBEM632V3004103	REV 1
				1	NUT BRAKE EXTRACTOR		RBEM632V3004122	1	MAT'L	UNLESS OTHERWISE SPECIFIED	
				1	NUT KEY		RBEM632V3004129	1	HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES	
				1	NUT BRAKE HAFTING TOOL		RBEM632V3004131	1	SPEC	FRACTIONS $\pm 1/8$	
			-1	1	PLACARD	PLASTIC		2	DRAWN BY: DUERFELDT	$.XXX \pm .005$	ANGLES $\pm .5^\circ$
		B/O	-3	1	BOTTOM FOAM	Y20, BLACK	4.25 X 11.40 X 17.00 (I.R. SPECIALTY)	3	CHECKED: CLOUGH	$.XX \pm .01$	SURFACES = 125
		B/O	-5	1	TOP FOAM	Y20, BLACK	1.73 X 11.40 X 17.00 (I.R. SPECIALTY)	4	OPPS APPR: ANDERSON		
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1500-E	N/S	QA APPR: LINDSAY		USED ON MODEL
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S	APPROVED: GILBERT		H175
									SCALE 1:5	DATE 5/3/2016	SHEET 1 OF 4

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:
USE PDF.



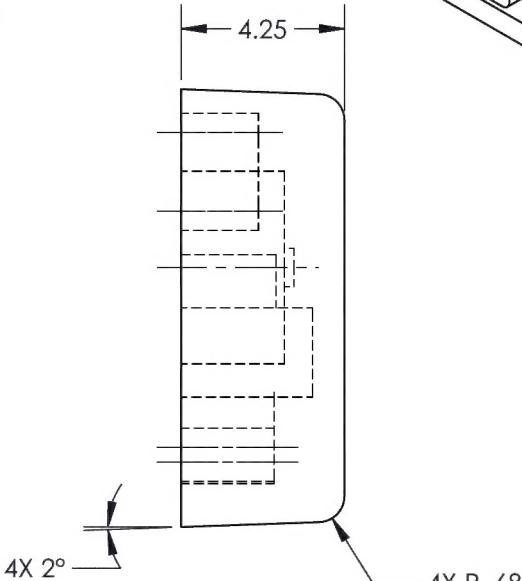
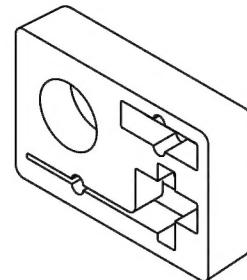
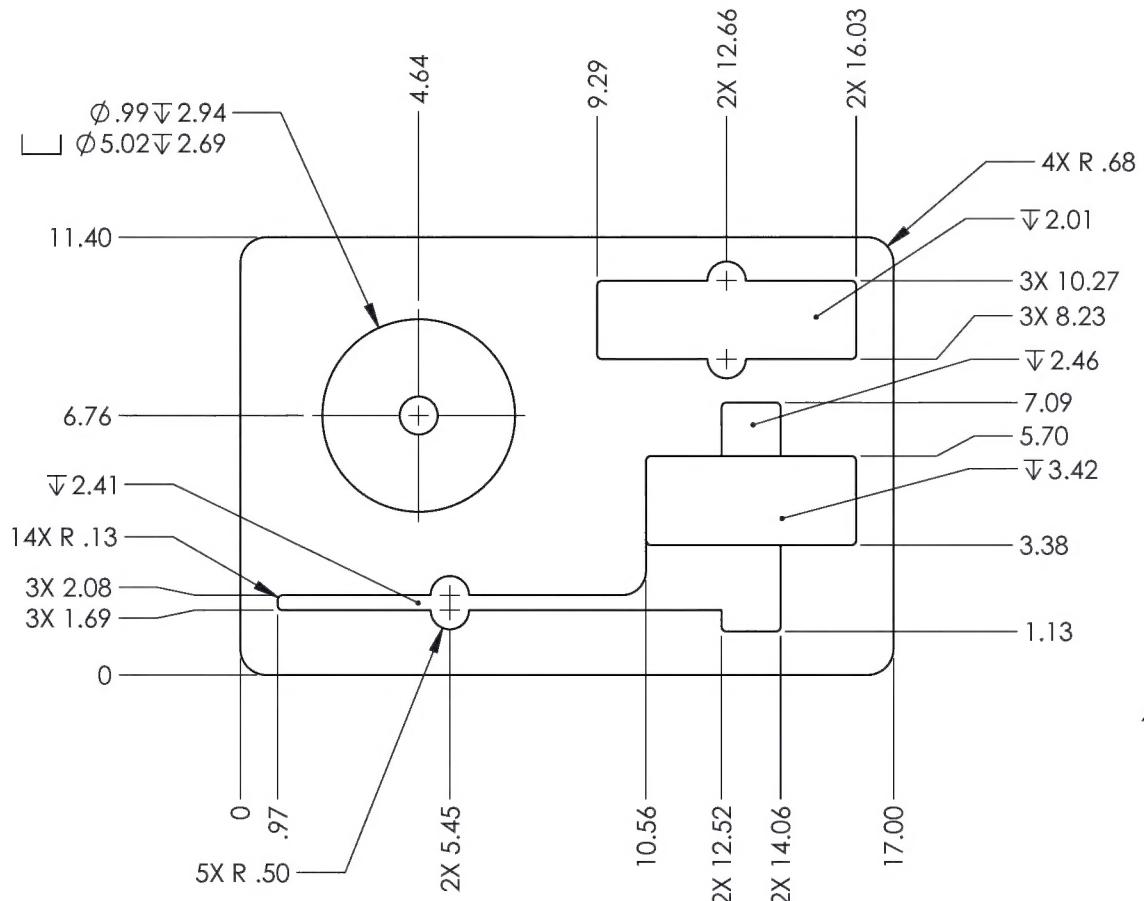
TITLE		FAN NUT EXCHANGE	
DWG NO.		RBEM632V3004103-1	
REV		1	
MATERIAL		PLASTIC	
HEAT		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125 ✓	
DRAWN BY:		DUERFELDT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT H175	
SCALE		1:2	DATE 5/3/2016
		SHEET 2 OF 4	

(-1)

PLACARD

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



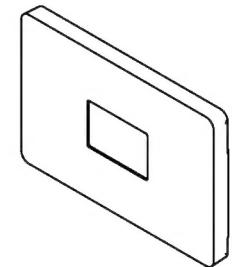
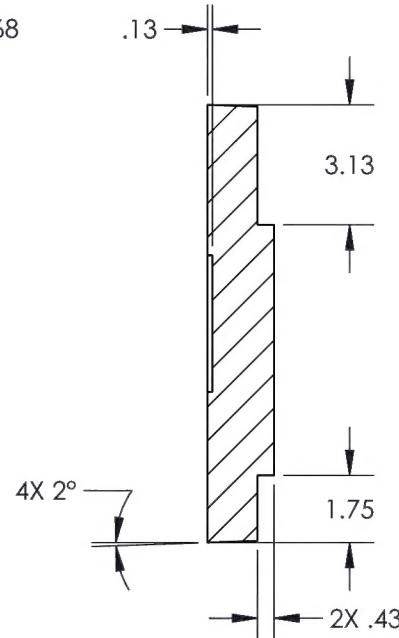
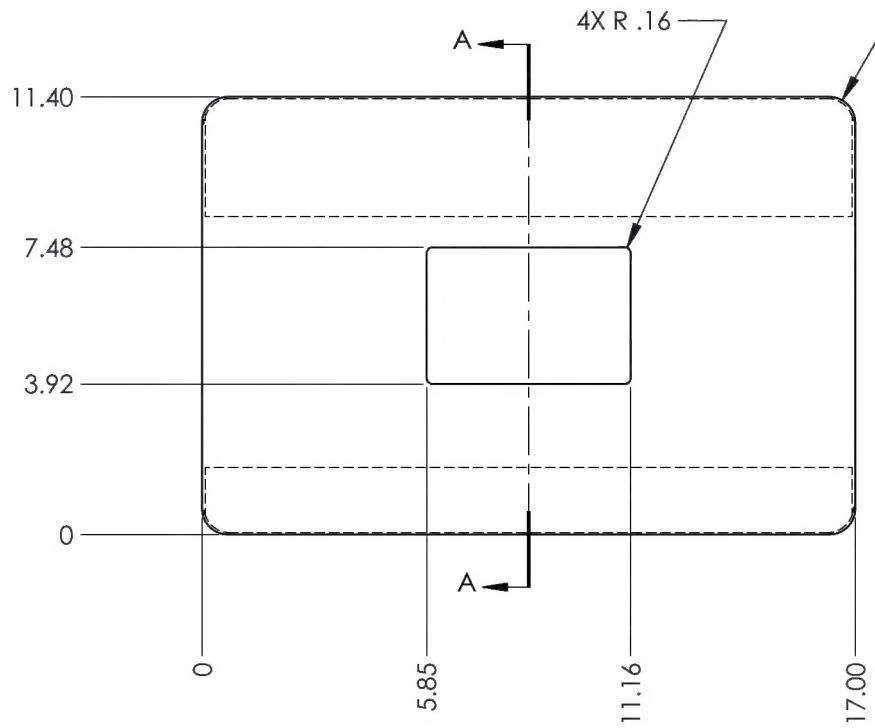
-3

BOTTOM FOAM

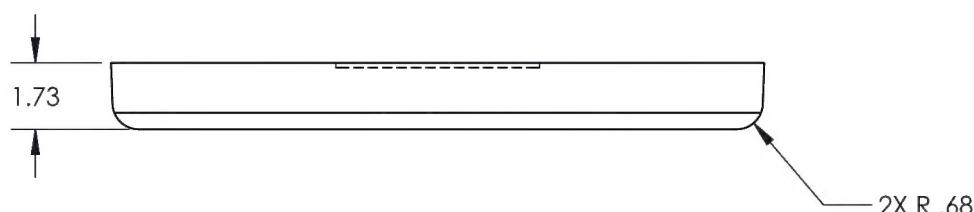
	
FAN NUT EXCHANGE	
TITLE	
DWG NO.	RBEM632V3004103-3
REV	1
MAT'L Y20, BLACK	
HEAT TREAT FINISH	
SPEC	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:5
DATE	5/3/2016
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL H175	
SHEET 3 OF 4	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



SECTION A-A



-5

TOP FOAM

	
TITLE	
FAN NUT EXCHANGE	
DWG NO.	
RBEM632V3004103-5	
REV 1	
MATERIAL Y20, BLACK	
HEAT TREAT FINISH	
SPEC	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE	1:5
DATE	5/3/2016
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° X ± .1 SURFACES = 125	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
H175	
SHEET 4 OF 4	